Art.-No.:6.7260.1000
6.7260.5000

7260

2K UHS-Clearcoat VOC 420

Characteristics

4CR 7260 UHS Clearcoat is an ultra high solid deep gloss prouct of the newest generation. Suitable for every type of repair from spot repairs to full resprays.
- excellent high-gloss appearance, easy to polish, easy to apply, short drying
- high mechanical and chemical resistance
- perfect weather resistance, with high UV-Protection
- VOC compliant within the EU
- ready to spray after minimum addition of thinner

V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l (2007)
This product contains max. 420 g/l VOC (3.5 lbs/gal)

Tech Tip

For small panels/spotrepair use 0408 fast.
For bonnets, roofs and on big parts always use 0408 standard (+ Thinner slow)
Be used over solvent, waterborne, metal flake and neon paint colours.
Optimal sanding capability after force drying.
The addition of 4CR 0500 Active Thinner ++ replaces the addition of 0505 Thinner and reduces pot life (about 50%)!

Application

HVLP:
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,3 - 1,4 mm
Number of coats: ½ + 1 coat

RP (recommended):
Spraying pressure: refer to spraygun manufacturers information
Spraying nozzle: 1,2 - 1,3 mm
Number of coats: ½ + 1 coat

Flash off time: 4 - 5 min. before final drying.

Drying:
Metal temp. 20°C: dust dry after 30 min., set to touch after 12 h, hard to assembly after 24 h
Metal temp. 60°C: dust dry after 5 min., set to touch after 30 min., hard to assembly after 2 h

Processing (working) condition: from + 10ºC and up to 75% humidity.

Technical Data

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Ratio	2:1 by volume
Hardener	0408
Thinner	0505 (5%) or 0500 (5%)
Spraying Viscosity 20ºC	19 - 22 s 4 mm DIN
Potlife (20 °C)	1 h (0408 fast) / 2,5 h (0408 standard)
Coat thickness / dry film	50 - 60 µm
Colour	colourless
Consumption	10 - 12 m² / l

Storage and Transportation

Storage: Keep dry an frost-protected.
At least 3 years if stored in closed original containers.

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